



HDPE made via Hostalen Process



Product data sheet

HM-8355(BL₄)

HM-8355(BL₄) is a high density polyethylene with 1-Butene as co monomer with general purpose grade for large containers. It is a high molar mass, easily processable, high stiffness strength, good stress cracking resistance and very good molding surface finish grade resin.

HDPE: HM-8355(BL₄)

Density: 0.951

MFI: 9.5

Features



- High molar mass, easily processable high stiffness strength, good stress Cracking resistance and very good molding surface finish.

Applications



- Jerry can
General purpose grade for large container (volume aprox. 1-500 lit)

Additives



- Antioxidant / Process stabilizer
- Lubricant / acid scavenger

Material properties (This data are typical values and are not to be construed as product specifications.)

110

Resin Properties	Unit	Typical Value	Test Method
Melt Index(21.6)	g/10 min	9.5	ISO 1133
Melt Index(5)	g/10 min	0.35	ISO 1133
FRR (21.6/5)		27	
Density	g/cm ³	0.951	ISO 1183
Swell Ratio	%	110	
Molded Properties	Unit	Typical Value	Test Method
Notched Impact @ 23 °C	mJ/mm ²	10	ISO 179/ 1 eA



Handelling and Health Safety

Molten polymers could be injured skin or eye so safety glasses and appropriate gloves are suggested to prevent possible thermal injuries. Also appropriate ventilation is suggested in working by melt polymer.

Accumulation of fines or dust particles that are in this grade is not suitable because of explosion hazard probability. So adequate filters and grounding exists at all time are recommended.

Storage

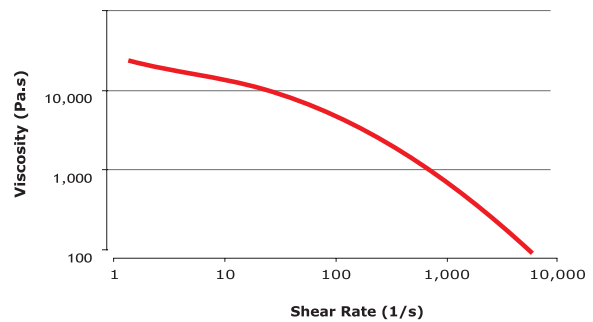
Polyethylene products (in pelletised or powder form) should not be stored in direct sunshine and/or heat radiation. Ultraviolet cause a change in the material properties. The Storage area should be dry and preferably don't exceed 50 °C. Under cool, dry, dark conditions Jam Polymers polyolefin resins are expected to maintain the original material and processing properties for at least 18 month. . JPC would not responsible about quality diminishing such as color change, bad smell or ets which caused by bad storage conditions. It is better to process PE resin within 6 months after delivery.

packaging

Jam Polymers Polyolefin resins are supplied in pllet form packed in 25kg bags. Alternative packaging modes are available for selected grades.

- On compression molded according to ASTM D1928C Processing Conditions
Recommended barrel tempratures range between 190 °C and 280 °C.

Shear-Viscosity @ 190 °C



The above values were Calculated from data for 100 µm produced on a 75mm Barrnage extruder with 190°C melt temperature using a 2:1 blow ratio and a gap die of 3.0 mm.

