



# DOWLEX™ 2606 GC

## Linear Low Density Polyethylene Resin

**Overview** DOWLEX 2606 GC Polyethylene Resin is specifically designed for large/high output cast film lines to make high performance industrial stretch films.

Films made from DOWLEX 2606 GC exhibit an excellent balance of processability, mechanical and stretchability performance properties.

DOWLEX 2606 GC Polyethylene Resin is to be used as a core resin in coextruded cast film structures for films in the thickness range between 10 and 35 microns.

Complies with:

- EU, No10/2011
- U.S. FDA FCN 741

Consult the regulations for complete details.

**Additive** • Antiblock: No • Slip: No • Processing Aid: No

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.920 g/cm <sup>3</sup>	0.920 g/cm <sup>3</sup>	ASTM D792
Base Density <sup>1</sup>	0.920 g/cm <sup>3</sup>	0.920 g/cm <sup>3</sup>	Dow Method
Melt Index (190°C/2.16 kg)	4.0 g/10 min	4.0 g/10 min	ISO 1133
Films	Nominal Value (English)	Nominal Value (SI)	Test Method
Film Thickness - Tested	1 mil	23 µm	
Film Puncture Energy (0.91 mil (23 µm))	1180 in-lb	133 J	
Film Puncture Force (0.91 mil (23 µm))	6.97 lbf	31.0 N	
Tensile Strength			ASTM D882
MD : Yield, 0.91 mil (23 µm)	870 psi	6.00 MPa	
TD : Yield, 0.91 mil (23 µm)	870 psi	6.00 MPa	
MD : Break, 0.91 mil (23 µm)	5220 psi	36.0 MPa	
TD : Break, 0.91 mil (23 µm)	3630 psi	25.0 MPa	
Tensile Elongation			ASTM D882
MD : Break, 0.91 mil (23 µm)	400 %	400 %	
TD : Break, 0.91 mil (23 µm)	680 %	680 %	
Dart Drop Impact (0.91 mil (23 µm))	110 g	110 g	ASTM D1709A
Elmendorf Tear Strength			ASTM D1922
MD : 0.91 mil (23 µm)	150 g	150 g	
TD : 0.91 mil (23 µm)	450 g	450 g	
Film Stretch Performance - Max Elongation			Dow Method
0.9 mil (23.0 µm)	350 %	350 %	
Film Stretch Performance - Max Stretch Force			Dow Method
0.9 mil (23.0 µm)	36000 g	36000 g	

**Additional Information**

Film Properties: Cast Film fabrication at 250 m/min.

**Extrusion Notes**

Fabrication Conditions For Cast Film Extrusion:

- Chill Roll Temperature: 20 - 40°C
- Melt Temperature: 220 - 280°C
- Recommended Gauge Range: 10 - 35 µm

**Notes**

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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<sup>1</sup> Base density is estimated using the assumption that every 1000 ppm of antiblock in the finished product raises the density of the polymer by 0.0006 g/cm<sup>3</sup>. Base density is the estimated density of the polymer if it did not contain any antiblock.

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