



# DOW™ HDPE KS 10100 UE High Density Polyethylene Resin

## Overview

HDPE KS 10100 UE Polyethylene Resin is a high density polyethylene resin designed to exhibit improved processability, excellent impact strength, stress crack resistance and UV stability for outdoor use, at minimum warpage.

Note: HDPE KS 10100 UE Polyethylene Resin should comply with FDA regulation 177.1520 and with most European food contact regulations when used unmodified and processed according to good manufacturing practices for food contact applications. Please, contact your nearest Dow office for food contact compliance statements. The purchaser remains responsible for determining whether the use complies with all relevant regulations.

Applications:

- Waste bins.
- Large containers.
- Tough parts.

## Additive

- Antiblock: No
- Slip: No
- Processing Aid: No

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	0.955 g/cm <sup>3</sup>	0.955 g/cm <sup>3</sup>	ASTM D792
Melt Index			ISO 1133
190°C/2.16 kg	4.0 g/10 min	4.0 g/10 min	
190°C/5.0 kg	12 g/10 min	12 g/10 min	
Spiral Flow <sup>1,2</sup>	25.0 in	63.5 cm	Dow Method
Molding Shrinkage - Flow <sup>3</sup> (482°F (250°C))	0.026 in/in	2.6 %	ASTM D955
Environmental Stress-Cracking Resistance (ESCR) <sup>4</sup>			ASTM D1693
122°F (50°C), 100% Antarox, Compression Molded	10.0 hr	10.0 hr	
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength			ASTM D638
Yield, Compression Molded	3630 psi	25.0 MPa	
Break, Compression Molded	3920 psi	27.0 MPa	
Tensile Elongation			ASTM D638
Break, Compression Molded	> 1600 %	> 1600 %	
Flexural Modulus - 2% Secant (Compression Molded)	123000 psi	850 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Impact Strength (Compression Molded)	40.4 ft·lb/in <sup>2</sup>	85.0 kJ/m <sup>2</sup>	ASTM D1822
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Shore Hardness (Shore D, Compression Molded)	65	65	ISO 868
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature	262 °F	128 °C	ISO 306/A

## Notes

These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

<sup>1</sup> Melt Temperature: 482°F (250°C)

<sup>2</sup> 2 seconds injection

<sup>3</sup> 0.5 seconds injection

<sup>4</sup> Notched

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